

CNC HIDRAVLIČNE APKANT STISKALNICE CNC HIDRAULIČNE APKANT PRESE

CNC STISKALNICE s 4 ali VEČ OSI KRMILJENJA

CNC APKANT PRESE sa 4 i
VIŠE OSI CNC UPRAVLJANJA

CNC HIDRAVLIČNA STISKALNICA - SERVO / SINHRO
CNC Electro-Hydraulic Servo Synchro Press Brake
CNC APKANT PREŠE - SERRVO / SINHRO

NOV
DIZAJN !!

NEW
LOOK
design



S 560 3D PC CNC Controller



X, R, Z1 And Z2 Backgauge Configuration

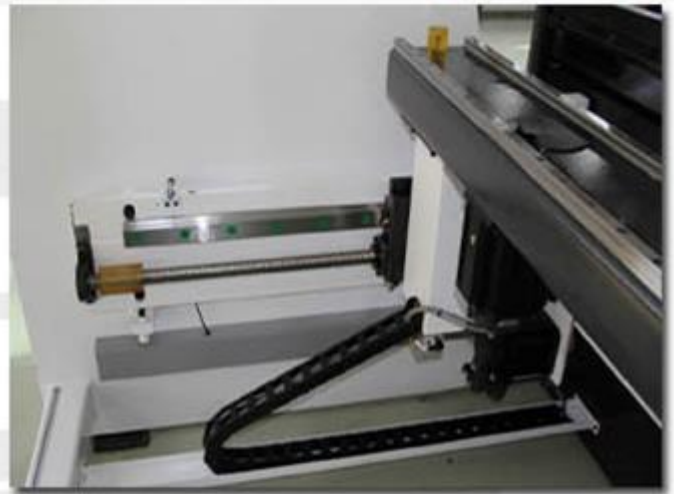


X1, X2, R, Z1 And Z2 Backgauge Configuration

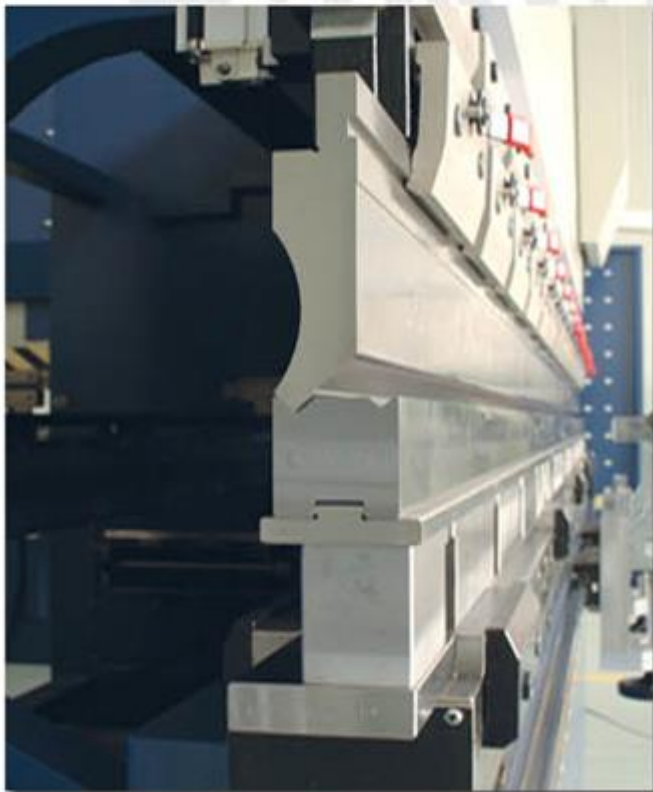
CNC Press Brake Details:



High Accuracy (+/-0.05mm) Ball Screws & Linear Guide Backage



High Accuracy (+/-0.05mm) Ball Screws & Linear Guide Backage with R axis



European Type Sectioned Clamping, Punch & Die



CE Safety With Light Curtain System



CE Safety With Laser Beam System



CE Confirm Safety with Laser Beam System



Linear Guided Front Supports



Manual Anti Deflection System



CNC Controlled Anti Deflection System

CNC Controller



Specification (ESA S530):

1. Numerical 7" LCD TFT display (800 x 480 pixels resolution).
2. 128 MB Silicon Disk.
3. 32 KB of FR AM (no battery backup required).
4. 51 keys IP 65 keyboard (33 general purpose keys plus + 18 function place on the near of the display).
5. 1 serial port RS 232. • 1 CAN port with 9 pins SubD F connector.
6. 1 Ethernet port 10/100 Mbit (Lan connection)
7. 1 VGA port for external monitor connection
8. 2 US B (2.0) ports.

Software features:

1. Programming of the axes positions in tabular mode with automatic syntactical checks, angular programming, automatic calculation of the R and A positions and of the bending and crowning tonnage.
2. 2D graphic editing for punches and dies.
3. Graphical drawing (Optional)
4. Automatic bend sequence calculation (Optional)
5. Manual Bend Page (single Bend, no program interruption)
6. All programs, tools description, parameters can be stored on the internal memory or on USB memory stick. These files can be exchanged with other CNC and PC trough USB memory stick.
7. Complete graphic off-line programming on a standard PC, trough a simulation program.
8. Customizable alarm messages.

► Optional CNC Controller:



S 560 3D PC CNC Controller



Delem DA 66T Controller



Delem DA 69T 3D Controller

SOVENSKA OPCIJA

Technical Specifications: (Metric)

Tehnični metrični podatki

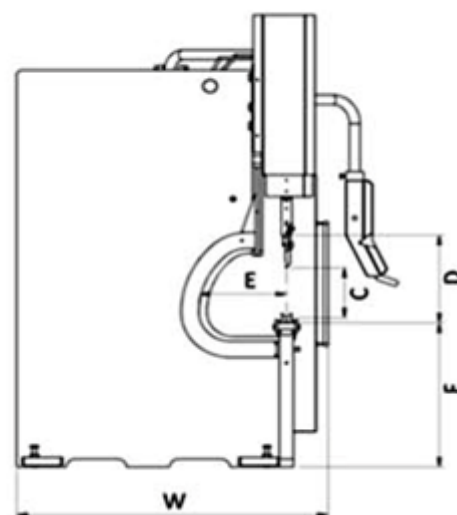
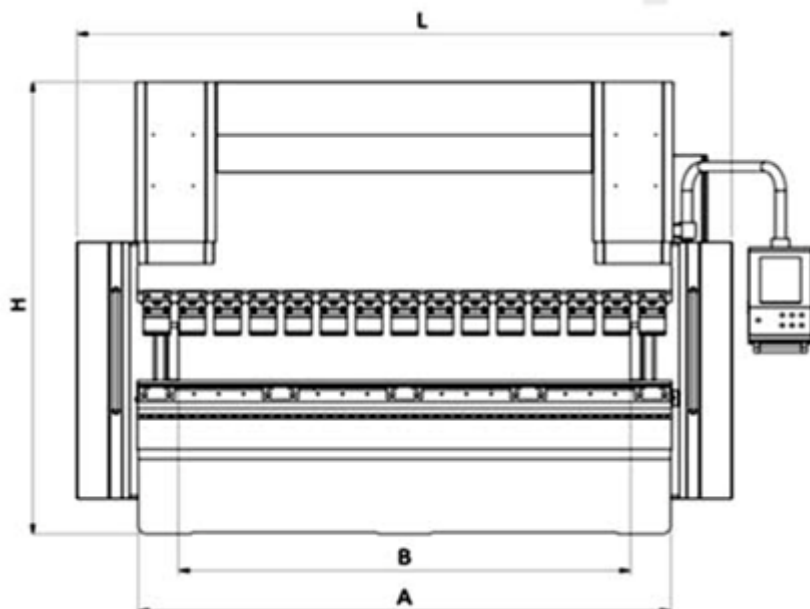
SMART serija	Ozn. Mera	HBC1640	HBC2540	HBC2580	HBC32100	HBC32125	HBC32160	HBC32200	HBC40300	HBC40400	HBC60500
DELOVNA DOLŽINA STR. (A)	mm	1600	2500	2500	3200	3200	3200	3200	4000	4000	6000
MOC STROJA UPOGIBA.	ton	40	40	80	100	125	160	200	300	400	500
DELOVNI HOD STROJA (C)	mm	100	100	120	150	150	200	200	250	250	320
HITROST PABLIZEVANJA	mm/s	90	90	90	90	90	90	90	80	80	80
HITROST UPOGIBANJA	mm/s	9	9	8	8	8	8	8	8	8	8
HITROST VRNITVE	mm/s	80	80	80	80	80	80	80	70	70	70
GLOBINA GRILA (E)	mm	230	230	300	320	320	320	320	400	400	400
VGRADNA VISINA OROD. (D)	mm	320	320	320	350	400	460	460	590	590	590
RAZD. MED NAVP. STEBR. (B)	mm	1250	1850	1990	2600	2600	2600	2500	3200	3200	5200
MOC GLAVN. MOTORJA	kw	5.5	5.5	7.5	7.5	7.5	11	15	22	30	45
GLOBINA (ŠIR.) STROJA (W)	mm	1350	1350	1450	1600	1600	1700	2000	2200	2200	3500
DOLŽINA STROJA (L)	mm	2000	2900	2900	3600	3600	3600	3600	4500	4500	6500
VIŠINA STROJA (H)	mm	1950	1950	2400	2500	2600	2750	2850	3500	3600	3800
VIŠINA DELOVNE MIZE (F)	mm	700	700	750	800	800	800	850	900	900	1000
APR. TEŽA STROJA	kg	2600	3000	5500	7000	7500	11000	12500	22500	25000	55000

JSJ OCIIJA

Technical Specifications: (Metric)

TEHNIČKI METRIČKI PODATCI

SMART Serija	Ozn. Mjera	HBC1640	HBC2540	HBC2580	HBC32100	HBC32125	HBC32160	HBC32200	HBC40300	HBC40400	HBC60500
RADNA DUŽINA MAŠINE (A)	mm	1600	2500	2500	3200	3200	3200	3200	4000	4000	6000
SNAG MAŠ. SAVIJANJA	ton	40	40	80	100	125	160	200	300	400	500
RADNI HOD MAŠINE (C)	mm	100	100	120	150	150	200	200	250	250	320
BRZINA PABLIZAVANJA	mm/s	90	90	90	90	90	90	90	80	80	80
BRZINA SAVIJANJA	mm/s	9	9	8	8	8	8	8	8	8	8
BRZINA VRACANJA	mm/s	80	80	80	80	80	80	80	70	70	70
DUBINA GRILA (E)	mm	230	230	300	320	320	320	320	400	400	400
SVIJ. UGRAD. VISI. ALA. (D)	mm	320	320	320	350	400	460	460	590	590	590
RAZMAK IZM. VERT. ST. (B)	mm	1250	1850	1990	2600	2600	2600	2500	3200	3200	5200
SNAGA GLAV. MOTORA	kw	5.5	5.5	7.5	7.5	7.5	11	15	22	30	45
DUBINA (ŠIR.) MAŠINE (W)	mm	1350	1350	1450	1600	1600	1700	2000	2200	2200	3500
DUŽINA MAŠINE (L)	mm	2000	2900	2900	3600	3600	3600	3600	4500	4500	6500
VIŠINA MAŠINE (H)	mm	1950	1950	2400	2500	2600	2750	2850	3500	3600	3800
VIŠINA RADNOG STOLA (F)	mm	700	700	750	800	800	800	850	900	900	1000
APR. TEŽINA MAŠINE	kg	2600	3000	5500	7000	7500	11000	12500	22500	25000	55000



Osovina zadnjega graničnika s trapeznim navojem i kuglicama veoma visoke preciznosti, tačnosti pozicioniranja + sa vodećom letvom i nadograđenom vodećom gredom za prste zadnjeg graničnika za visoku preciznost

Vođice zadnjeg graničnika sa kugličnim osovina i linearnom vodećom letvom za veoma visoku preciznost pozicoioniranja



Spredaj močne in zmogljive podporne roke, premične na linearni tirnici.
Naprijed snažne i pokretne na linearnij letvi podporne roke za teške uslove rada.



Sistem s motorm, za bombažo spodnje mize - deflekšn sistema
Sistem motorne bombaže donjeg stola za krunisanje.



- > CNC Electro-Hydraulic Servo Synchro Press Brake;
- > ESA S530 Controller for X,Y1,Y2,R axes;
- > Hydraulic Crowning Table System;
- > Rexroth Valves, Bosch Pump;
- > High Accuracy Ball Screws & Linear Guide Backguage;
- > CE Confirm Laser Beam & Safety System

ZASTOPNIK za PODROČJE EX YU.



TACK d.o.o.



Stegne 35 1000 Ljubljana slovenia EU

☎ ++ 386 (0)1 620 98 00 ☎ ++386 (0)40 78 00 10

✉ tack@tack.si www.tack.si